



Side die rack as an option, 5 slots (Compact only)

ABSOLUTE  
QUALITY  
MADE IN  
FINLAND

# FP140

POWERFUL BUT VERSATILE

Big brother of the famous FP120 with more force, bigger opening and larger dies. The 140-series die system with adaptor dies makes an excellent choice for large, medium and even small size fittings. Great machine also for medium range industrial hoses.

## TECHNICAL DATA

Max crimping dia (mm/inch) <sup>1)</sup>	124/4.88
Max crimping dia with master dies (mm/inch)	150/5.9
Max. crimping force (kN)	3200
Max. crimping force (tonnage)	320
Cycle time 10 mm (s) <sup>2)</sup>	2.3 (S-model: 1.6)
Hydraulic hose size (inch)	2 ½ *
Industrial hose size (inch)	4.88 *
Die set series	32 /140
Max. opening (mm) <sup>3)</sup>	+82
Max. opening without dies (mm)	222
Master die D/L (mm)	140/97
Master die D/L (inch)	5.52/3.82
Motor Power (kW/HP)	6.5/8.8
Oil tank volume	135 l

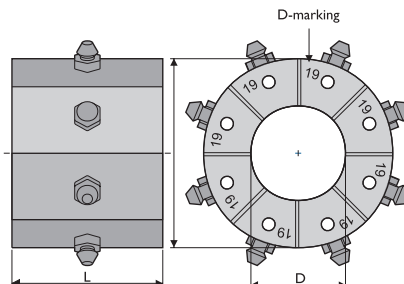
## DIMENSIONS (LxWxH)

Machine (mm)	881x664x1561
Hydraulic Unit (mm)	782x753x1043
Machine (inch)	34.7x26.1x61.5
Hydraulic Unit (inch)	30.8x29.6x41.0

## WEIGHT (KG/LBS)

Machine	905/1991
Hydraulic Unit	220/484

\* ACCORDING TO THE FITTING.



- 1) With standard dies. Crimping range can be increased with special dies.
- 2) Theoretical with 10 mm cycle.
- 3) Maximum opening is the total die travel. Add this value to the minimum crimping diameter of the die set used. The result is the maximum opening of the machine with die set in place.

## CONTROL

ICC (7" touchscreen) or  
SCC (5" touchscreen)

## STANDARD FEATURES

QuickChange-tool (part no 701049)  
Electric backstop device (part no 705183)  
Mirror (part no 054010)  
Die racks (part no: 714267 (left), 714266 (right))  
Pressure crimping (ICC only)  
Step crimping

## OPTIONS (SCC & ICC)

Foot pedal (part no 691563)  
Side table (part no: 719216 (right), 719152 (left))  
Side die rack, 5 slots (Compact only) (part no 717685)  
Die rack, 9 slots (not for compact) (part no: 714266 (right), 714267 (left))  
Mechanical back stop device (part no 704920)  
Interface pack ETH (Communication TCP/IP & UDP)  
Oil cooler J3 \*\*  
Combi unit (crimping and hydraulic unit combined)  
Pinning support mandrel  
Horizontal Back layout HB  
Horizontal Side layout HS  
\*\* Will have impact on motor size, hydraulic unit dimensions and weight

## OPTIONS (ICC ONLY)

Smart die rack SDR (8 or 16 slot model available)  
Quality control ICC3  
Graphical quality control ICC4  
Auto greasing G3  
Bar Code Reader BCR  
Speed adjustment \*\*  
Oil Condition Monitoring OCM  
Industry 4.0  
A3 signal  
Camera with 7" display  
\*\* Will have impact on motor size, hydraulic unit dimensions and weight.

## DIE SET 140-SERIES

DieSetNo	D (mm)	L (mm)	Crimp. range (mm)
18860/84/110	84	110	84.0-92.0
18860/92/110	92	110	92.0-100.0
18860/100/110	100	110	100.0-108.0
18860/108/110	108	110	108.0-116.0
18860/116/110	116	110	116.0-124.0

## DIE SET 32-SERIES

DieSetNo	D (mm)	L (mm)	Crimp. range (mm)
18506/10	10	55	10.0-12.0
18506/12	12	55	12.0-14.0
18506/14	14	55	14.0-16.0
18506/16	16	55	16.0-19.0
18506/19	19	55	19.0-22.0
18506/22	22	70	22.0-26.0
18506/26	26	70	26.0-30.0
18506/30	30	70	30.0-34.0
18506/34	34	75	34.0-39.0
18506/39	39	75	39.0-45.0
18506/45	45	90	45.0-51.0
18506/51	51	90	51.0-57.0
18506/57	57	100	57.0-63.0
18506/63/110	63	110	63.0-69.0
18506/69/110	69	110	69.0-75.0
18506/74/110	74	110	74.0-80.0
18506/78/110	78	110	78.0-87.0

In addition to the standard die sets, a wide range of special die sets is available on request.